

# POWERFLEX®

## PART NUMBER

# PFR3-510G

## DESCRIPTION

### REAR ARM INNER BUSH, CAMBER ADJUSTABLE

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane A Bush      4 x Polyurethane B Bush  
4 x Stainless Steel Sleeves      1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original bush, including the outer shell, from the arm.
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.
3. Fit Powerflex bushes so that the face of the A bush, is towards the rear of the vehicle, as shown Figure 3.
4. Apply a small amount of grease to the bore of the bushes and press the stainless steel sleeve into the bushes from the rear of the vehicle. The adjustable face of the sleeve should sit flush to the face of the A bush, as shown in Figure 3.
5. Use supplied spanner to adjust the amount of camber to the desired amount. The results of the orientation of each sleeve are shown in Figures 1 and 2.
6. Refit to the vehicle and tension all hardware to manufacturers recommended torque settings. Test drive vehicle and readjust if necessary.



Figure 2 - Maximum negative camber Illustrated

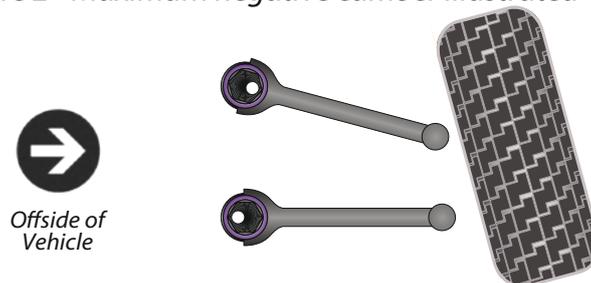


Figure 2 - Maximum positive camber Illustrated



Figure 3

